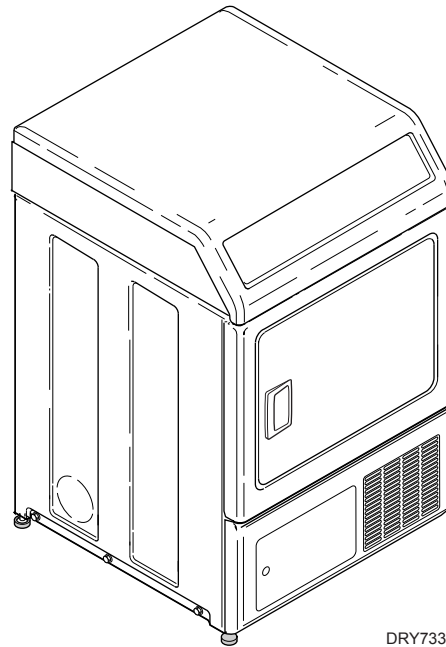


Clothes Dryer

Condensing Model



Installation/Operation



DRY733C

Original Instructions

Keep These Instructions for Future Reference.

CAUTION: Read the instructions before using the machine.

(If this machine changes ownership, this manual must accompany machine.)

AllianceTM
Laundry Systems

www.alliancelaundry.com

Part No. D518574ENR2
November 2022

	WARNING
 Risk of fire. Highly flammable material.	
W881	



Read all instructions before using unit.

	WARNING
FOR YOUR SAFETY , the information in this manual must be followed to minimize the risk of fire or explosion or to prevent property damage, personal injury or death.	
W033	

	WARNING
• Installation of unit must be performed by a qualified installer. • Install clothes dryer according to manufacturer's instructions and local codes.	
W1065	

	WARNING
To reduce the risk of severe injury or death, follow all installation instructions. Save these instructions.	
W894	

	WARNING
FOR YOUR SAFETY Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.	
W053	

Table of Contents

.....3

Safety Information.....6

 Explanation of Safety Messages.....6

 Important Safety Information.....6

Dimensions.....8

Installation.....9

 Before You Start.....9

 Tools.....9

 Order of Installation Steps.....9

 Position and Level the Dryer.....9

 Room Ventilation.....11

 Reverse Door if Desired.....11

 Wipe Out Inside of Dryer.....12

 Connect the Drain Hose.....12

 Connect the Dryer to Electrical Power.....13

 Electrical Requirements.....13

 Earth/Ground and Wiring Instructions.....14

 Recheck Steps.....14

 Check Heat Source.....14

 Electric Dryers.....14

Operation.....15

 Operation Instructions.....15

 Clean Lint Filter.....15

 Load Laundry.....15

 Close Loading Door.....15

 Set Fabric Selector.....15

 Start Dryer.....16

 Remove Laundry.....16

Maintenance.....17

 Lubrication.....17

 Care of Your Dryer.....17

 Dryer Interior.....17

 Cabinet.....17

 Control Panel.....17

 Lint Filter.....17

 Motor Overload Protector.....17

Cleaning the Condenser.....	17
Removing the Condenser.....	17
Replacing the Condenser.....	18
For Energy Conservation.....	18
Troubleshooting.....	19
Disposal of Unit.....	20
Contact Information.....	21
Installer Checklist.....	22

Safety Information

Explanation of Safety Messages

Precautionary statements (“DANGER,” “WARNING,” and “CAUTION”), followed by specific instructions, are found in this manual and on machine decals. These precautions are intended for the personal safety of the operator, user, servicer, and those maintaining the machine.

	DANGER
Indicates an imminently hazardous situation that, if not avoided, will cause severe personal injury or death.	
	WARNING
Indicates a hazardous situation that, if not avoided, could cause severe personal injury or death.	
	CAUTION
Indicates a hazardous situation that, if not avoided, may cause minor or moderate personal injury or property damage.	

Additional precautionary statements (“IMPORTANT” and “NOTE”) are followed by specific instructions.

IMPORTANT: The word “IMPORTANT” is used to inform the reader of specific procedures where minor machine damage will occur if the procedure is not followed.

NOTE: The word “NOTE” is used to communicate installation, operation, maintenance or servicing information that is important but not hazard related.

Important Safety Information

Save These Instructions

	WARNING
To reduce the risk of fire, electric shock, serious injury or death to persons when using your dryer, follow these basic precautions:	
W130	

- Read all instructions before using the dryer.

- Install this dryer according to the INSTALLATION INSTRUCTIONS. Refer to the EARTH/GROUND INSTRUCTIONS in the INSTALLATION manual for the proper earth/ground connection of the dryer. All connections for electrical power, earth/ground and gas supply must comply with local codes and be made by licensed personnel when required. Do not do it yourself.
- Do not install or store the dryer where it will be exposed to water and/or weather.
- Do not dry articles that have been previously cleaned in, washed in, soaked in, or spotted with gasoline or machine oils, vegetable or cooking oils, cleaning waxes or chemicals, dry-cleaning solvents, thinner, anything containing chemicals such as in mops and cleaning cloths, or other flammable or explosive substances as they give off vapors that could ignite, explode or cause fabric to catch on fire by itself.
- Do not place items exposed to cooking oils in your dryer. Items contaminated with cooking oils may contribute to a chemical reaction that could cause a load to catch fire. To reduce the risk of fire due to contaminated loads, the final part of a tumble dryer cycle occurs without heat (cool down period). Avoid stopping a tumble dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.
- Items that have been soiled with substances such as cooking oil, acetone, alcohol, petrol, kerosene, spot removers, turpentine, waxes and wax removers, should be washed in hot water with an extra amount of detergent before being dried in the tumble dryer.
- To reduce the risk of fire, DO NOT DRY plastics or articles containing foam or latex rubber or similarly textured rubber-like materials, such as shower caps, water proof textiles, rubber-backed articles, and clothes or pillows filled with foam rubber pads.
- Do not tumble fiberglass curtains and draperies unless the label says it can be done. If they are dried, wipe out the cylinder with a damp cloth to remove particles of fiberglass.
- Do not allow children to play on or in the dryer. Close supervision of children is necessary when the dryer is used near children. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning the use of the appliance by a person responsible for their safety. This is a safety rule for all appliances.
- Cleaning and user maintenance shall not be made by children without supervision.
- Children less than three years should be kept away unless continuously supervised.
- Do not reach into the dryer if the cylinder is revolving.
- Use the dryer only for its intended purpose, drying clothes. ALWAYS follow the fabric care instructions supplied by the

garment manufacturer and only use the dryer drum to dry textiles that have been washed in water.

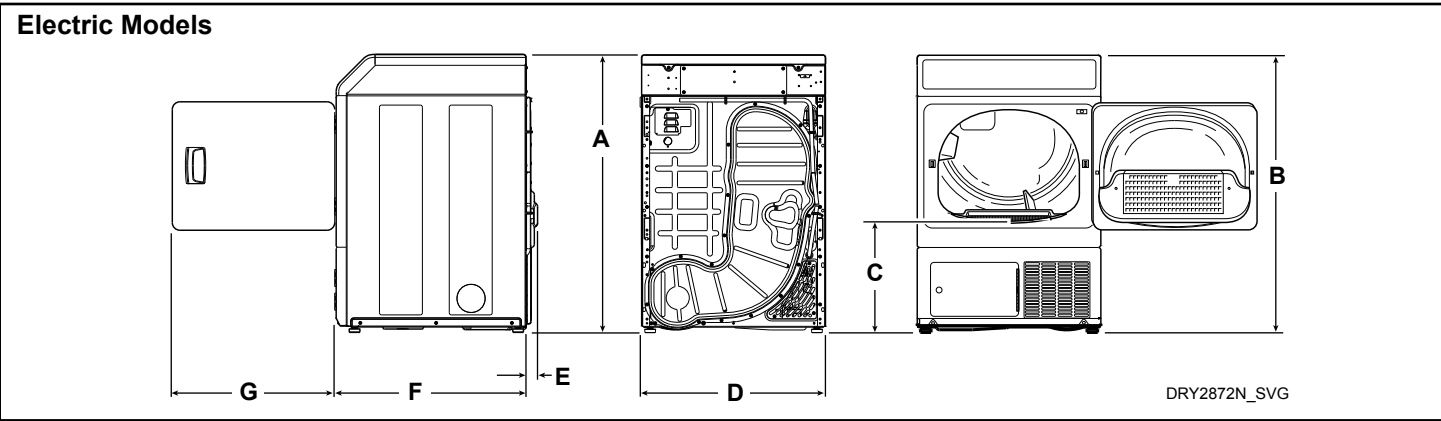
- Always read and follow manufacturer's instructions on packages of laundry and cleaning aids. Heed all warnings or precautions. To reduce the risk of poisoning or chemical burns, keep them out of reach of children at all times (preferably in a locked cabinet).
- Do not use fabric softeners or products to eliminate static unless recommended by the manufacturer of the fabric softener or product.
- Remove laundry immediately after the dryer stops.
- DO NOT operate the dryer if it is smoking, grinding or has missing or broken parts or removed guards and/or panels. DO NOT tamper with the controls or bypass any safety devices.
- DO NOT operate individual units if they have been separated from a stack unit.
- Dryer will not operate with the loading door open. DO NOT bypass the door safety switch by permitting the dryer to operate with the door open. The dryer will stop tumbling when the door is opened. Do not use the dryer if it does not stop tumbling when the door is opened or starts tumbling without pressing the START mechanism. Remove the dryer from use and call the service person.
- ALWAYS clean the lint filter after every load. A layer of lint in the filter reduces drying efficiency and prolongs drying time.
- Do not repair or replace any part of the dryer, or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out. ALWAYS disconnect the electrical power to the dryer before attempting service. Disconnect the power cord by grasping the plug, not the cord.
- If supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Before the dryer is removed from service or discarded, remove the door to the drying compartment.
- Failure to install, maintain, and/or operate this machine according to the manufacturer's instructions may result in conditions which can produce bodily injury and/or property damage.

NOTE: The WARNING and IMPORTANT SAFETY INSTRUCTIONS appearing in this manual are not meant to cover all possible conditions and situations that may occur. Observe and be aware of other labels and precautions that are located on the machine. They are intended to provide instruction for safe use of the machine. Common sense, caution and care must be exercised when installing, maintaining, or operating the dryer.

Always contact your dealer, distributor, service agent or the manufacturer about any problems or conditions you do not understand.

Dimensions

The workstation average sound pressure level is 54.1 dBA.



A	* 40.42 in. [1027 mm]
B	* 39.61 in. [1006 mm]
C	* 15.44 in. [392 mm]
D	26.875 in. [683 mm]
E	1.7 in. [43 mm]
F	28 in. [711 mm]
G	23.5 in. [597 mm]

* With leveling legs turned into base.

Installation

Before You Start

Tools

For most installations, the basic tools you will need are:

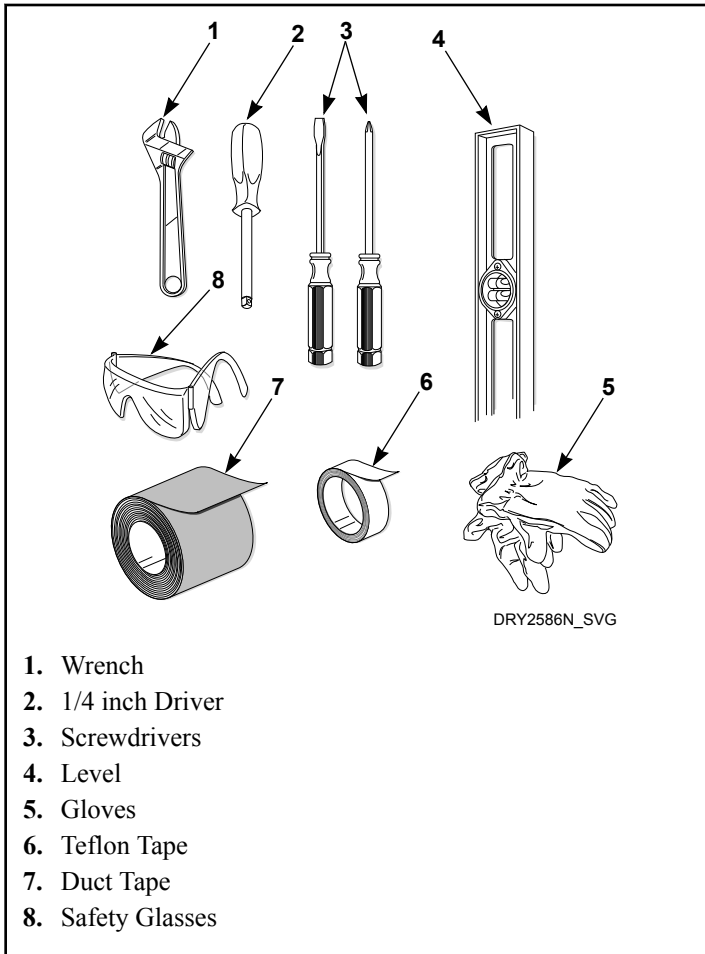


Figure 1

NOTE: This appliance is suitable for use in countries having a warm, damp climate.

	WARNING
Any disassembly requiring the use of tools must be performed by a suitably qualified service person.	
W299	

Order of Installation Steps

1. Position and level the dryer.
2. Reverse the door, if desired.
3. Wipe out the inside of the dryer.

4. Connect the dryer to electrical power.
5. Recheck steps.
6. Start and run the dryer in a heat setting to verify dryer is heating.

Position and Level the Dryer

1. Install dryer before washer.
2. Install the four rubber feet (in accessories bag).
3. Select a location with a solid floor. Dryers installed in residential garages must be elevated 18 inches [457 mm] above the floor.

The dryer must not be installed or stored in an area where it will be exposed to water and/or weather.

The dryer needs sufficient clearance and an adequate air supply for proper operation and ventilation, and for easier installation and servicing. (Minimum clearances are shown in *Figure 3*).

The dryer must not be installed behind a lockable door, a sliding door or a door with a hinge on the opposite side to that of the dryer, in such a way that a full opening of the dryer door is restricted.

4. Place the dryer in position, and adjust the legs until the dryer is level from side to side and front to back. Leveling legs can be adjusted from inside the dryer with a 1/4 in. driver.
5. All four legs must rest firmly on the floor so the weight of the dryer is evenly distributed. The dryer must not rock.

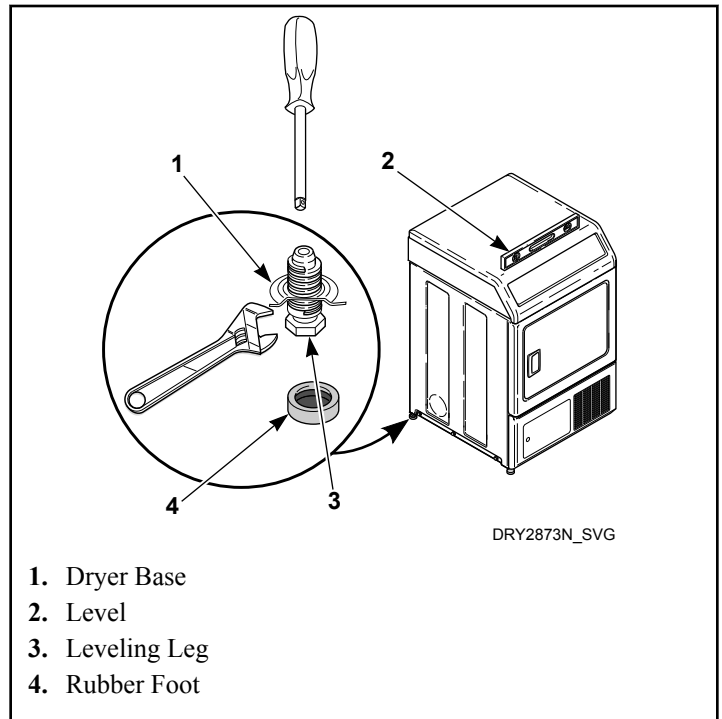
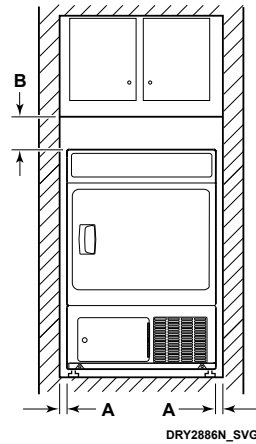
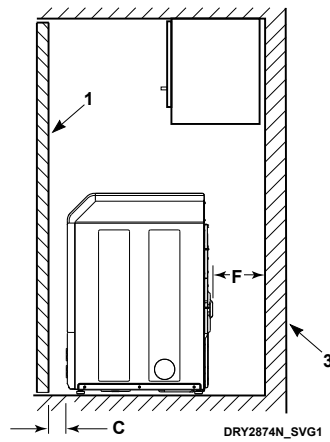


Figure 2

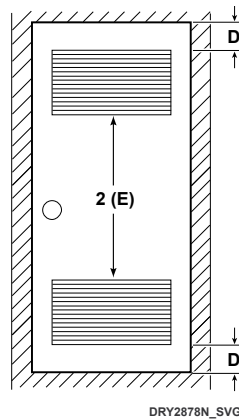
Front View (Without Closet Door)



Side View (Closet Door)



Front View (Closet Door)



1. Closet Door
2. Centered Air Openings (G) (2 Openings minimum)
3. Outer Wall of Enclosure

Figure 3

Area	Description	Free Standing/Alcove Installation	Closet Installation
A	Dryer sides clearance	0 in. [0 mm]	0 in. [0 mm]
B	Dryer top clearance	12 in. [305 mm]	12 in. [305 mm]
C	Dryer front clearance	Not Applicable	2 in. [51 mm]
D	Distance from floor or ceiling to air opening edge	Not Applicable	3 in. [76 mm]
E	Area of centered air openings in closet door. Louvered door with equivalent air openings is acceptable. (Minimum clearances are shown.)	Not Applicable	40 sq. in./open [1016 sq. mm/open]
F	Dryer rear clearance	11.8 in. [300 mm]	11.8 in. [300 mm]

Table 1

Room Ventilation

Air drawn in for use in the drying process will be warm when it is expelled back into the room. Ensure that the room is sufficiently ventilated, especially if the dryer is located in a small room.

Make sure that the room temperature is not too high. If there are other heat-producing appliances in the room, make sure the room is well ventilated and turn the other appliances off. Not doing this will increase running times and energy consumption.

Reverse Door if Desired

NOTE: Doors with windows cannot be reversed.

The door on this dryer is completely reversible. To reverse door proceed as follows:

1. Remove four hinge attaching screws.

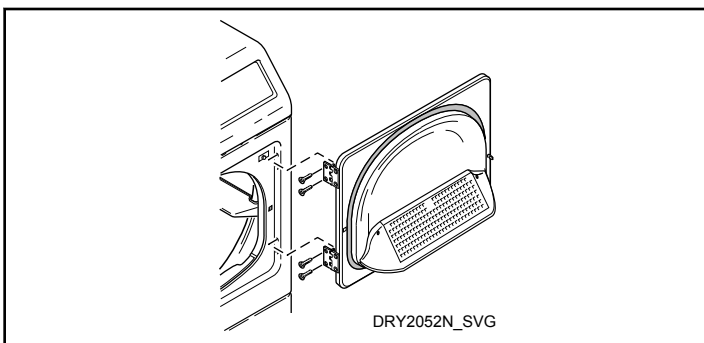


Figure 4

2. Remove all nine screws.

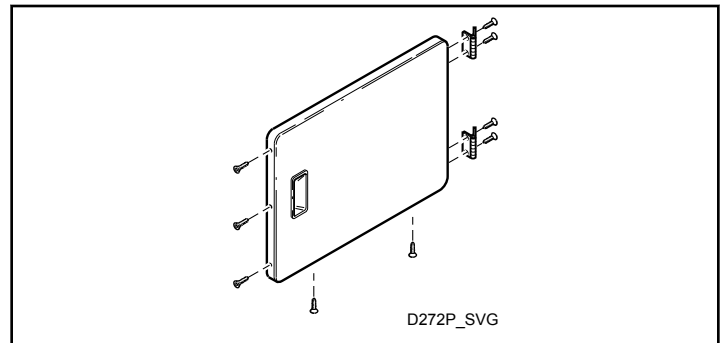


Figure 5

3. Pull bottom of door liner out, then pull down, removing door liner from door panel.

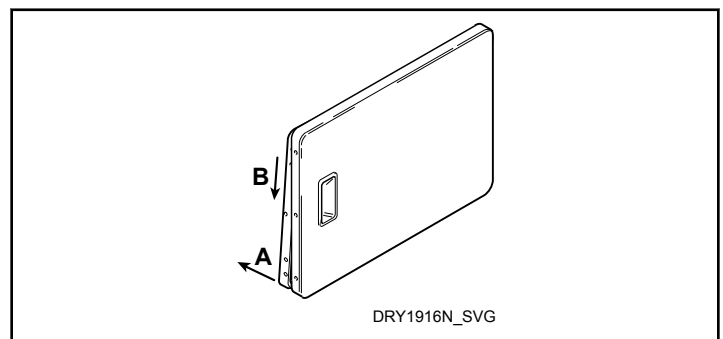


Figure 6

4. Rotate door panel 180 degrees as shown.

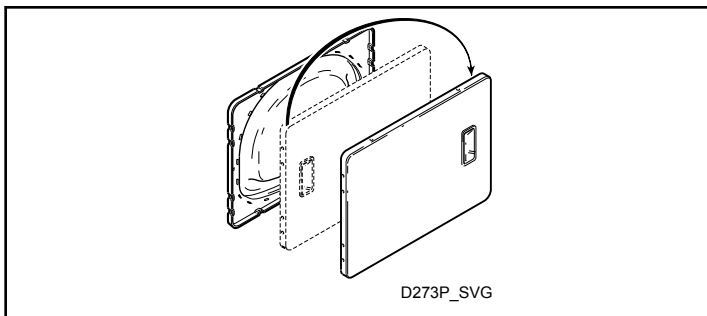


Figure 7

5. Remove door strike from door liner and reinstall on opposite side.

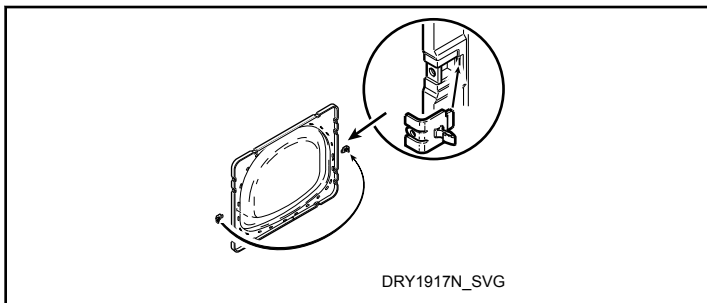


Figure 8

6. Insert liner under flange on bottom of door, then push top of door liner into place.

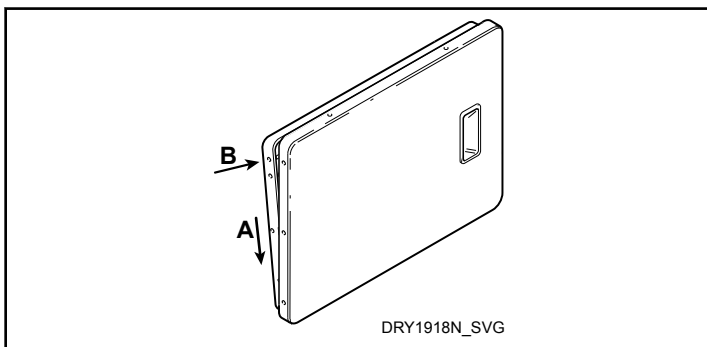


Figure 9

7. Reinstall nine screws removed in Step 2.

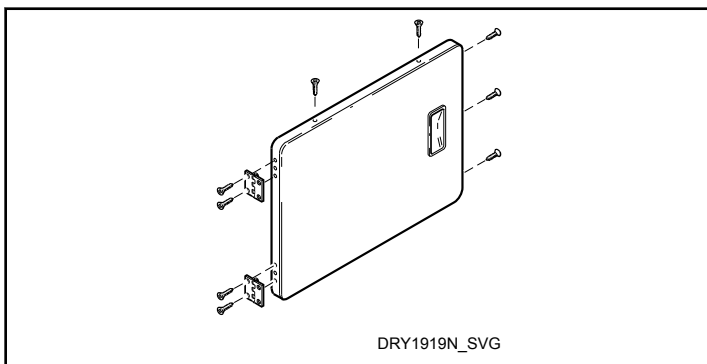


Figure 10

8. Using screwdriver, remove two door plugs, and reinstall on opposite side of door opening.

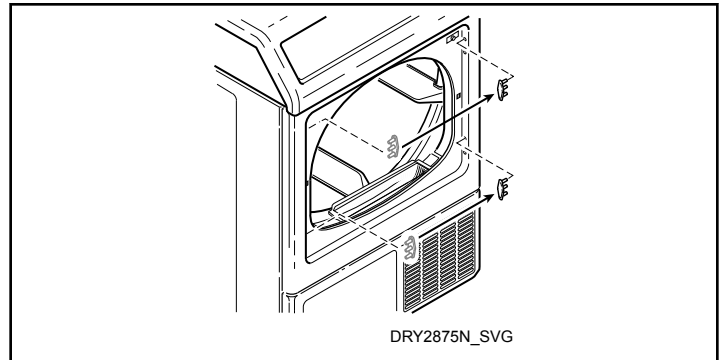


Figure 11

9. Reinstall four hinge attaching screws, removed in Step 1.

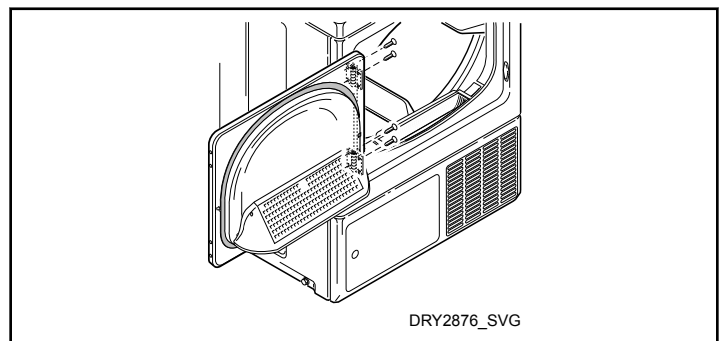


Figure 12

Wipe Out Inside of Dryer

Before using dryer for the first time, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside dryer drum.

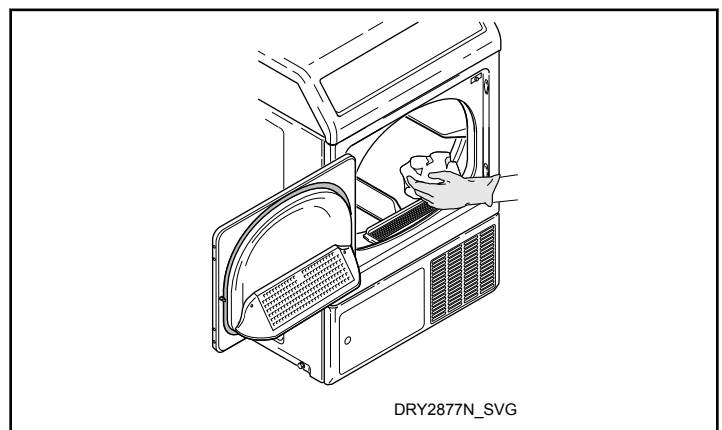


Figure 13

Connect the Drain Hose

A drain hose is located on the back of the machine to pump condensed water to a nearby drain.

Hose dimensions:

- Length 43.3 inches [1100 mm]
- Inner diameter 0.394 inches [10 mm]

NOTE: The drain hose must not be more than 40 inches [1000 mm] above the floor.

IMPORTANT: Do not pull or stretch the drain hose. Correct any kinks in the hose with the hose holder guide. Incorrect handling may damage the hose and lead to water damage.

Connect drain hose to drain receptacle using one of the following options:

1. Connect to a nearby sink.
 - a. Hook drain hose over edge and secure.
 - b. Use drain hose holder guide to prevent kinking.
2. Connect securely to a floor drain.
3. Connect directly to a sink drain outlet.

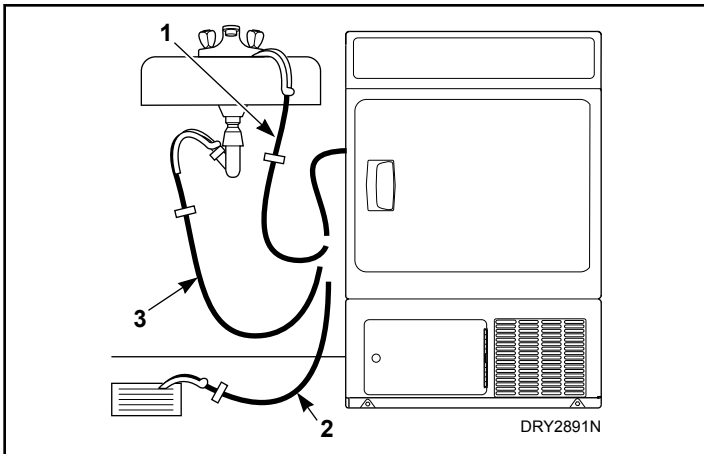


Figure 14

IMPORTANT: To avoid water damage, make sure the drain hose is secure and draining properly.

IMPORTANT: Avoid immersing the end of the hose into water. Possible risk that water being sucked back into the machine.

Connect the Dryer to Electrical Power

This appliance is to be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30 mA.

	WARNING
The appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by a utility.	
W943	

NOTE: If applicable, the male connection plug must be connected only to a female socket of the same technical characteristics.

Electrical Requirements

NOTE: The wiring diagram is located in the control cabinet.

Refer to serial plate for requirements.

	WARNING
To reduce the risk of fire, electric shock, severe personal injury or death, all wiring and protective earth/ground connections MUST abide with local electrical codes. It is the customer's responsibility to have the wiring and fuses checked by a qualified electrician to make sure the laundry room has adequate electrical power to operate the dryer.	
W888	

Electric Models

SINGLE-PHASE MODELS

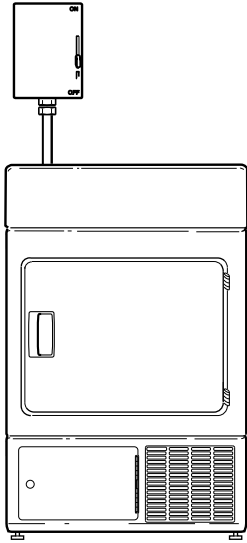
230 Volt, 50 Hertz, 2 Wire Plus Earth/Ground, 16 Amp Installation

THREE-PHASE MODELS

400/230 Volt, 50 Hertz, 4 Wire Plus Earth/Ground, 10 Amp Installation

NOTE: Refer to Kit 756P3 for WYE (400/230 Volt, 50 Hertz, 4 wire plus Earth, 10 AMP) to Delta (230 Volt, 50 Hertz, 3 wire plus Earth, 15 AMP) conversion instructions.

Machine Must Be Hard Wired



DRY2879N_SVG

NOTE: Electrical disconnect must be located so that it is easily accessible with machine in place. Machine must be hard wired. An intermediate shut-off box that provides all pole disconnection from the supply mains must be used in compliance with all local electrical codes.

Figure 15

Earth/Ground and Wiring Instructions

- The dryer must be connected to a metal, permanent wiring system that is properly installed and connected to a protective earth/ground; or an equipment-earth/ground conductor must be run with the circuit conductors and connected to the equipment-earth/ground terminal or lead on the dryer.
- Refer to dryer serial plate for electrical requirements. Circuit must be fused and wired to handle requirements. The dryer must be connected to a separate branch 230 Volt, 50 Hertz, single-phase circuit or a 400/230 Volt, 50 Hertz, 3-phase circuit fused and wired to handle requirements on serial plate.

Recheck Steps

Refer to Installer Checklist on the back cover of this manual and make sure that dryer is installed correctly.

Check Heat Source

Electric Dryers

1. Close the loading door and start the dryer in a heat setting (refer to the operation instructions).
2. After the dryer has operated for one minute, the air inside drum should be warm.

Operation

Operation Instructions

	WARNING
To reduce the risk of fire, electric shock, or injury to persons, read the IMPORTANT SAFETY INSTRUCTIONS before operating this appliance.	
W727	

IMPORTANT: Remove all objects from pockets such as lighters and matches.

IMPORTANT: Do not dry unwashed items in the tumble dryer.

This appliance shall not be used to dry off solvents or dry cleaning fluids.

Do not dry dirty loads.

IMPORTANT: Before using dryer for the first time, use an all-purpose cleaner, or a detergent and water solution, and a damp cloth to remove shipping dust from inside of dryer drum.

IMPORTANT: Remove all sharp objects from laundry to avoid tears and rips to items during normal machine operation.

Clean Lint Filter

Clean lint filter before each use.

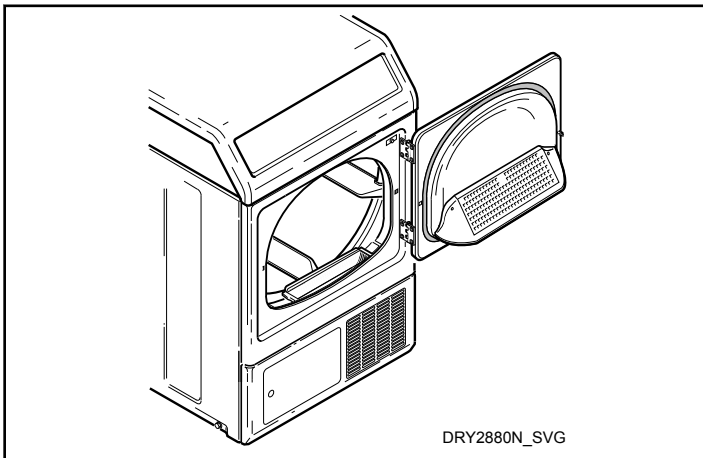


Figure 16

	WARNING
Do not operate dryer without lint filter in place.	
W1066	

Load Laundry

1. Load clothes loosely into dryer drum (18.0 pounds [8.2 kg] maximum dry clothes load).
2. Add fabric softener sheet if desired.

IMPORTANT: To avoid damage to dryer, do not use more than one fabric softener sheet per load.

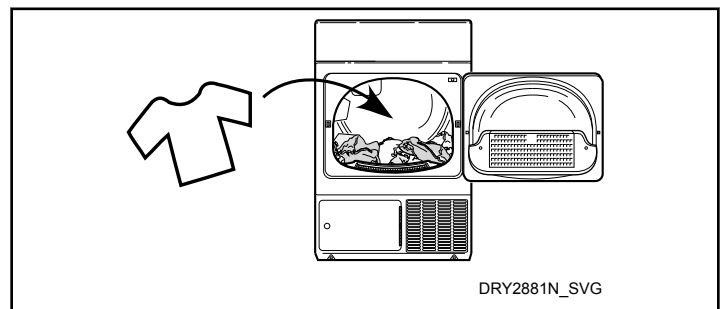


Figure 17

Close Loading Door

1. Close loading door.
2. Dryer will not operate with the door open.

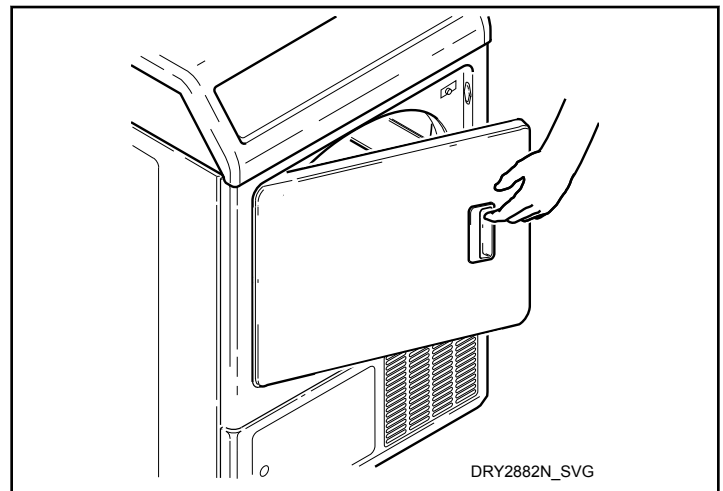


Figure 18

Set Fabric Selector

Select Fabric/Temperature setting.

	High Temp
	Medium Temp
	Temperature setting Only for Time Dry program
	Cooling
	Drying
	Time Dry program Set program time length and temperature or add +5min
	Normal Dry* Drying program for standard residual humidity (5%)
	Extra Dry* Drying program for very low residual humidity (1-4%)
	Iron Dry* Residual humidity is preset for ironing procedure (12%)
	Start drying cycle

NOTE: Always follow manufacturer's care labels.

NOTE: * It is recommended to fill machine at least with half capacity to achieve accuracy. Otherwise final residual moisture might be not accurate.

Start Dryer

1. To start dryer, push START button.
2. To stop dryer at any time, open the door.
3. To restart the dryer, press and hold Start button (3 sec.). Drying cycle finish immediately and program turn back to head menu.

Remove knits when slightly damp because overdrying may cause shrinkage. Do not tumble dry knit woollens.

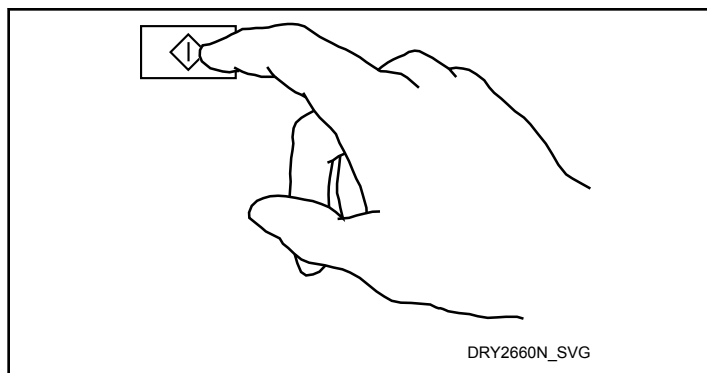


Figure 19

IMPORTANT: The final part of dryer cycle occurs without heat (cool down cycle) to ensure that items in dryer are left at a temperature that ensures that the items will not be damaged.

	WARNING
To prevent the risk of fire, never stop a dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.	
W756	

NOTE: This machine includes an extended tumble feature. Starting 20 minutes after a cycle ends, the cylinder will tumble for two minutes every hour without heat, up to 18 hours or until door is opened.

Remove Laundry

Remove laundry immediately after dryer stops.

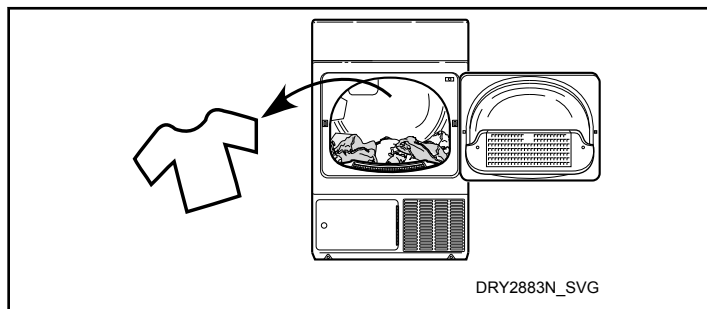


Figure 20

	WARNING
To prevent the risk of fire, remove laundry immediately in case of power failure.	
W779	

Maintenance

Lubrication

All moving parts are sealed in a permanent supply of lubricant or are equipped with oilless bearings. Additional lubrication will not be necessary.

Care of Your Dryer



WARNING

To reduce the risk of an electric shock, serious injury or death, disconnect the electrical service to the dryer before cleaning the interior.

W132

Dryer Interior

Wipe the surfaces using a soft cloth and household cleaner or a non-abrasive paste of powdered laundry detergent and hot water, followed by a short heat cycle with a load of rags.

To remove crayon or ball point ink off the dryer drum, put the heat on high and use old rags in the dryer to absorb the crayon or ink. If unsuccessful, contact the appliance dealer. **DO NOT** use any chemicals in the dryer.

IMPORTANT: The use of chlorine bleach for removing any discolorations should be avoided because bleach could damage the finish.

Cabinet

Wipe the dryer cabinet as needed. If detergent, bleach or other washing products have been spilled on the dryer, wipe immediately. Some products will cause permanent damage if spilled on the cabinet.

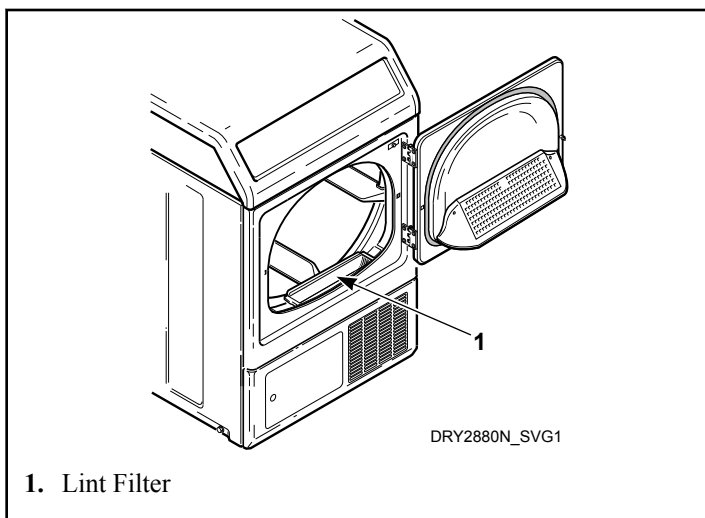
Control Panel

Use only a damp or sudsy cloth for cleaning the control panel. Some spray pretreat products may harm the finish on the control panel. **DO NOT** use products that contain alcohol on the control panel.

Lint Filter

CLEAN THE LINT FILTER BEFORE DRYING EACH LOAD. (Refer to *Figure 21* for lint filter location.) Cleaning the lint filter is important because a layer or pad of lint on the filter will block the flow of air through the dryer, thus reducing the efficiency of the dryer. The clothes will take longer to dry and energy will be wasted.

The lint filter may be washed if needed. Annually remove lint filter (loosen the screw) to vacuum the duct under it. After vacuuming put filter back and secure it by screw.



1. Lint Filter

Figure 21

Motor Overload Protector

The dryer's motor overload protector stops the motor automatically in the event of an overload. After cooling, the overload protector will reset itself. Dryer can be restarted by pressing the START pad. If overload protector cycles again, remove the dryer from use and call the service person to correct the problem.

Cleaning the Condenser

NOTE: Check condenser for debris and clean every six months.

NOTE: Check the condenser when the clear air path light is on after every 50 cycles.

Detergent residues, hair and fine textile fibers can penetrate the filter and clog the condenser. Clogging can also be caused by dirt particles sucked in from the outside of the dryer in the cooling circuit, which has a negative impact on the drying efficiency.

Removing the Condenser

Remove condenser for cleaning.

1. Push on the door to unlock and open the door.

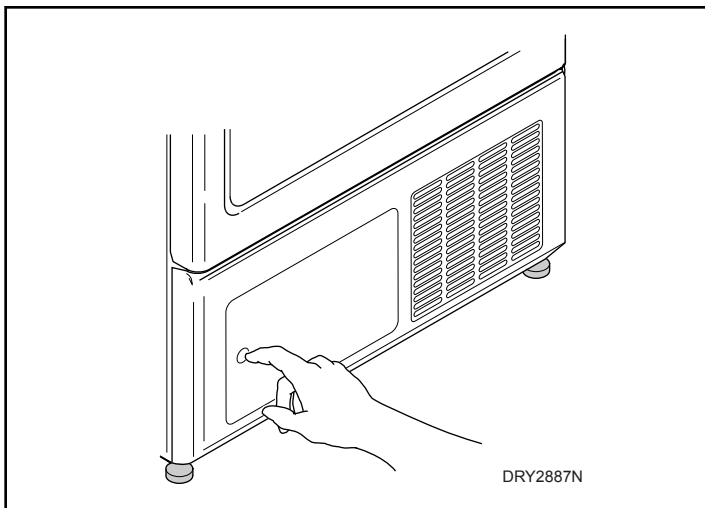


Figure 22

2. Remove residual dirt and condensate from the area in front of the condenser.
3. Turn the levers to unlock the condenser.

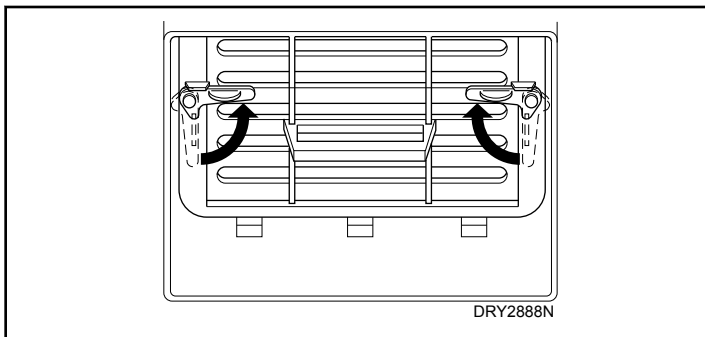


Figure 23

4. Grasp the condenser by the handle and carefully remove it.
5. Remove as much dirt as possible with a vacuum cleaner. Most will be on the right side.

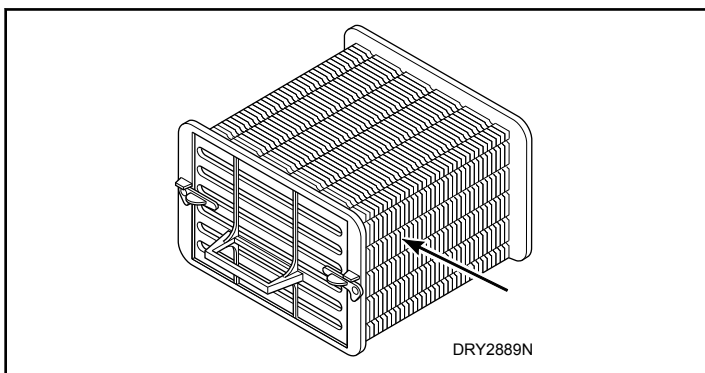


Figure 24

6. If necessary, use compressed air from a minimum distance of 12 inches [30 cm] and maximum pressure of 10 bar. Be careful not to damage the condenser.
7. Wash the condenser with a stream of water.

8. Dry the condenser and clean the rubber seal.
9. Check the compartment that houses the condenser. Surfaces that make contact with the condenser seals must be clean for best performance.

NOTE: Maintain the seal with silicone-based products. Seal must not be cracked or damaged. The seals are permanently mounted to the condenser.

Replacing the Condenser

1. Insert the condenser as far as it will go into the condenser compartment.
2. Turn the levers on the condenser to a vertical position so that hook snaps into the side grooves.

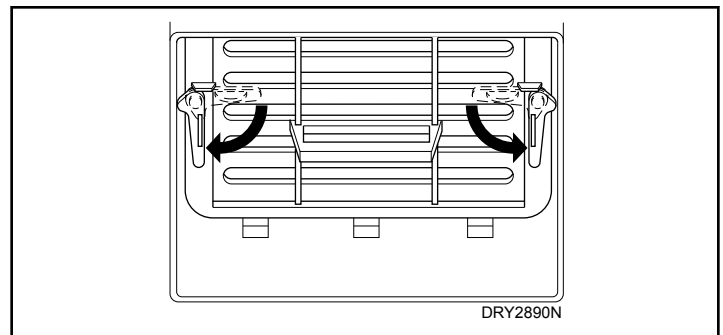


Figure 25

3. Close the access door of condenser and push it into the lock position. You will hear a "click" when access door is locked.

NOTE: The condenser and access door must be properly installed and locked for the system to function efficiently.

For Energy Conservation

- Make sure the lint filter is always clean.
- Do not overload dryer.
- Do not overdry clothes.
- Remove items to be ironed while still damp.
- Large loads of similar fabrics dry the most efficiently. However, dry permanent press in smaller loads to prevent wrinkling.
- Use the correct temperature FABRIC SELECTOR setting for the type of fabric being dried.
- Do not open the door during the drying cycle.
- Plan to do your laundry on low humidity days; your clothes will dry faster.
- Should you plan to dry several loads, do them one after another, then you do not have to reheat the dryer unit's interior parts each time.

Troubleshooting

Try these troubleshooting tips before making a service call. They may save you time and money.

Dryer Symptom	Possible Cause/Solution
Dryer won't start	• For dryers equipped with a power cord, make sure the power cord is plugged all the way into the electrical outlet. • Make sure loading door is closed. • Press START pad. • Make sure the laundry room fuse(s) isn't blown or loose, or circuit breakers aren't open. • Check if motor overload protector has cycled. Wait 10 minutes and try again.
Dryer won't heat	• Make sure the laundry room fuse(s) isn't blown or loose, or circuit breakers aren't open. • Make sure controls are in a HEAT setting.
Dryer doesn't dry clothes satisfactorily	• Clean the lint filter. • Make sure the load isn't too small. Small loads may not tumble properly or dry evenly. • The Auto-Sensing cycles are not suggested to be used for small loads such as two small towels. For those loads, use the Time Dry cycle. • Check load being dried. Heavy items dried with lightweight items will not dry as quickly as the rest of the load.
Dryer is noisy	• Check dryer for foreign objects (nails, coins, bobby pins, metal, plastic toys, etc.). Remove items from dryer. • Make sure dryer is level. Uneven leveling can cause vibration. • Normal operating sounds include the heat source going on and off and the humming of air moving through the dryer.
Clothes are too wrinkled	• Check heat setting. Overdrying can cause wrinkling. • Check load size. Large loads may not tumble properly and may cause wrinkling.
Clothes have odor	• Check room for odors before drying clothes. Any odor (fried foods, paint, varnish, cleaners, burning wood, etc.) will transfer to clothing as the dryer draws air from the room. • Ventilate room before drying clothes.

Disposal of Unit

This appliance is marked according to the European directive 2002/96/EC on Waste Electrical and Electronic Equipment (WEEE).

This symbol on the product or on its packaging indicates that this product shall not be treated as household waste. Refer to *Figure 26*. Instead it shall be handed over to the applicable collection point for the recycling of electrical and electronic equipment. Ensuring this product is disposed of correctly will help prevent potential negative consequences for the environment and human health which could otherwise be caused by inappropriate waste handling of this product. The recycling of materials will help to conserve natural resources. For more detailed information about recycling of this product, please contact the local city office, household waste disposal service, or the source from which the product was purchased.

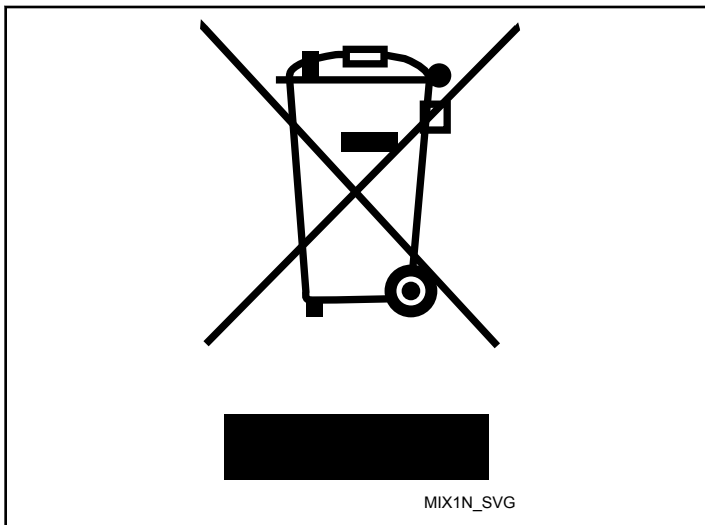


Figure 26

Contact Information

If service is required, contact the nearest Factory Authorized Service Center.

If you are unable to locate an authorized service center or are unsatisfied with the service performed on your unit, contact:

Alliance Laundry Systems
Shepard Street
P.O. Box 990
Ripon, WI 54971-0990
U.S.A.
www.alliancelaundry.com
Phone: +1 (920) 748-3121

When calling or writing about your unit, PLEASE GIVE THE MODEL AND SERIAL NUMBERS. The model and serial numbers are located on the serial plate. The serial plate will be in the location shown in *Figure 27*.

Date Purchased	
----------------	--

Table continues...

Model Number	
Serial Number	

Please include a copy of your bill of sale and any service receipts you have.

	WARNING To reduce the risk of serious injury or death, DO NOT repair or replace any part of the unit or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out.
W329	

If replacement parts are required, contact the source from where you purchased your unit or call +1 (920) 748-3950 for the name and address of the nearest authorized parts distributor.

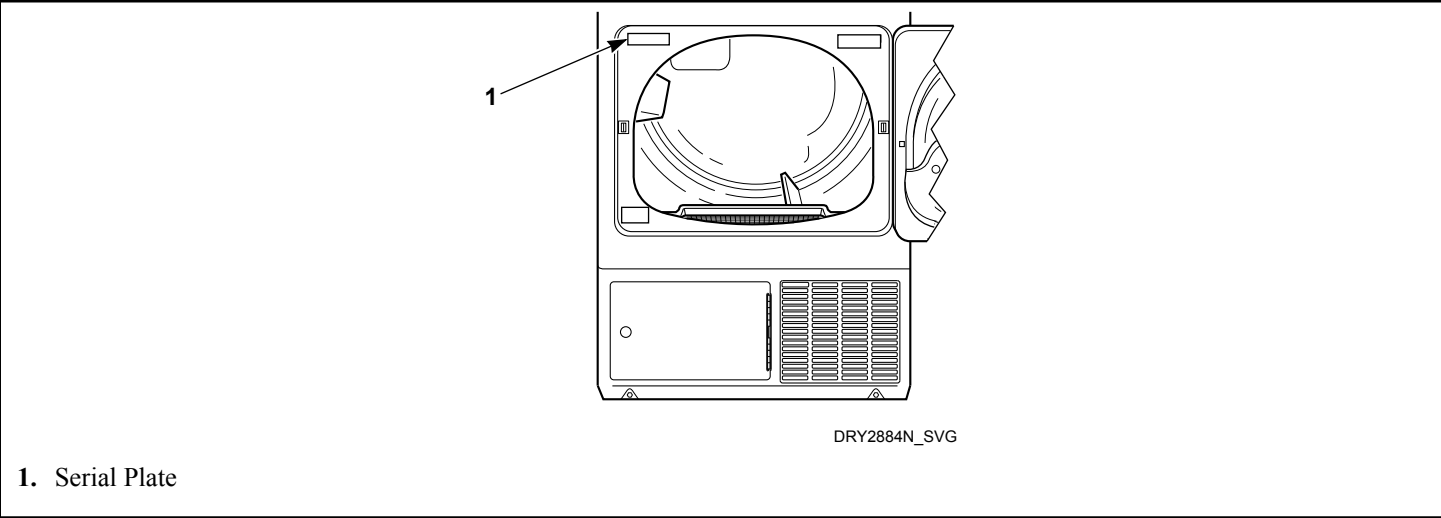
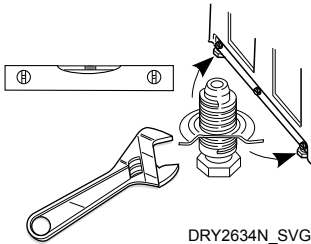
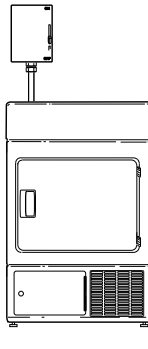
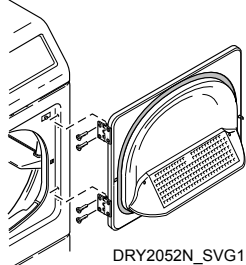
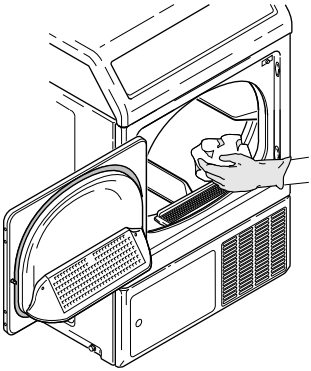


Figure 27

Installer Checklist

Fast Track for Installing the Dryer

1	Position and Level the Dryer.	 DRY2634N_SVG	4	Connect the Dryer to Electrical Power	 DRY2879N_SVG
	CHECK			CHECK	
2	Reverse Door, if Desired.	 DRY2052N_SVG1	5	Recheck Steps.	
	CHECK			CHECK	
3	Wipe Out Inside of Dryer.	 DRY2877N_SVG	6	Start and Run Dryer in Heat Setting to Verify Dryer is Heating.	
	CHECK			CHECK	

Refer to the manual for more detailed information